

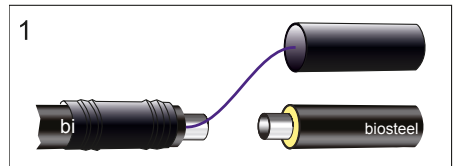
Heat - Shrinkable Joints

Important additional information

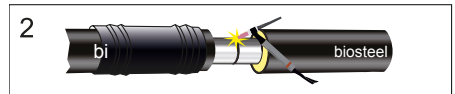
This manual does not contain all necessary information regarding the installation of heat-shrinkable couplings.

Persons executing the installation of heat-shrinkable couplings are obliged to acquire the appropriate qualifications and expertise necessary to install couplings and are fully responsible for the proper installation of these couplings.

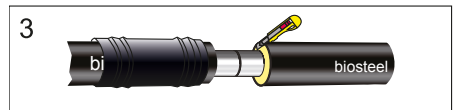
1. Slide the heat-shrinkable sleeve over one of the pre-insulated ends. Keep clean.



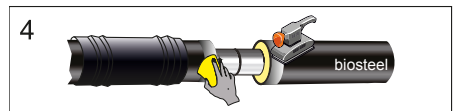
2. Weld the steel pipes according to the applicable standards.



3. Using a knife or a scraper, remove a part of the thermal insulation, the PUR foam insulation, up to 15 mm in depth, from the front of the pre-insulated elements to be bonded.



4. Sand the casing pipe of the pre-insulated element using a belt grinder with a sand belt of 50-70 grit. Clean the casing pipe of the pre-insulated element with acetone.



biosteel a/s

Algade 35, Grønbjerg · DK-6971 Spjald, Denmark
+45 4027 8099 · info@biosteel.dk · www.biosteel.dk