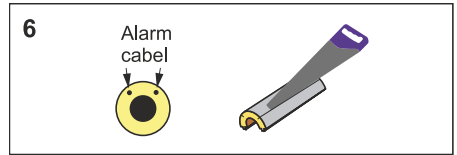


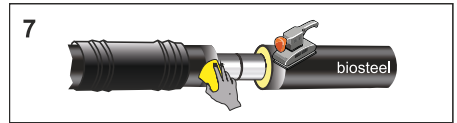
# Pur Shell - Shrinkable Sleeve

## Joints installation

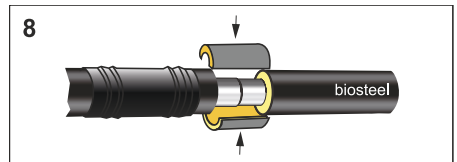
6. If using alarm system, then make two slices in the longitudinal direction, on the top shell, with a saw. The Depth depends on the pipe size. By mounting the shells put each alarm cabel in each slice.(Don't forget to connect the cabels.)



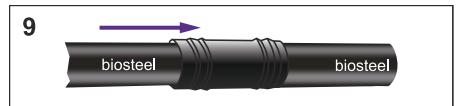
7. Sanding of the casing pipe of the pre-insulated element using a belt grinder with sand belt of 50-70 grit. Cleaning the casing pipe of the pre-insulated element with acetone.



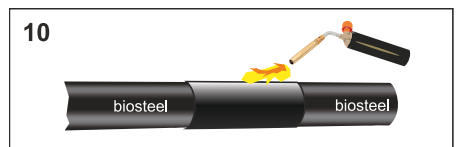
8. Put the two shells around the pipe, remember the alarm cabel if using (fig. 6).



9. In order to provide for symmetrical location of the heat-shrinkable sleeve on the welded connection of the pre-insulated elements, use a measure and a white marker pen (a felt-tip or a correction pen) to mark the location of the outer edges of the heat-shrinkable sleeve.



10. Shrink the ends of the heat-shrinkable sleeve, along a section of ca. 15 cm, with LPG blow torch "soft" flame.



## biosteel a/s

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